



# **Rotomixx**®

#### Reliable, Portable, Batch Mixer

## **High Efficiency Impellers and All SS Construction**

Rotomixx impellers combine 25<sup>+</sup> years of hydrofoil blade technology into three distinct, high performance designs, including our 3-blade Jetfoil, our ultra sanitary J Prop, and our unique wide blade Maxifoil. All are designed to provide up to 200% more flow per horsepower over conventional impellers. Our gearbox, motor, bearing frame, shaft and impeller are all 316SS. Available as a direct drive up to 3450 RPM or gear drive down to 235 RPM.

### The Rotomixx Design Advantage

- ✓ Total washdown capability with △3 TPV #73-01 compliance
- Superb corrosion resistance compared to other "paint-free" mixers
- Mounting options range from heavy duty clamps to sanitary ferrules/clamps
- ✓ Available from 1/2 to 3 HP for 50 to 6,000 gallon tanks
- Replaces outdated painted portable mixers
- Validation documentation & factory acceptance testing (FAT) for GMP and FDA requirements

Gear driven models come standard with Jetfoil™ blades which offer a 200% increase in flow per horsepower over conventional pitch blade turbines.

Direct drive models come standard with special wide blade, high volume Maxifoil™ blades, or with custom, machined and threaded J-style props, which are polished and sealed against contamination, but removable when necessary for inspection.

Optional custom impellers and attachment methods are available based on your requirements.



Not all equipment shown meets 3-A compliance

# Small Package, Big Results!

The Rotomixx provides rapid blend times at higher viscosities and volumes. For holding tanks, suspension tanks, storage or rapid mixing, the Rotomixx offers superior circulation and flow characteristics normally obtainable only with larger, higher horsepower agitators.

| Model                         | 100RXD                                   | 100RXG                                   |
|-------------------------------|--|--|
| Drive Type                    | Direct                                   | Helical gear reduction                   |
| Output Speed (RPM)            | 1750                                     | 235 to 851                               |
| Maximum Motor Frame           | 145TC                                    | 145TC                                    |
| Mounting Arrangement          | Flange, C-Clamp, and<br>Sanitary Ferrule | Flange, C-Clamp, and<br>Sanitary Ferrule |
| Shaft Engagement (inches)     | 5"                                       | 5"                                       |
| Shaft Diameter (inches)       | 1" and 1.25"                             | 1" and 1.25"                             |
| Maximum Shaft Length (inches) | 48"                                      | 84"                                      |
| Approximate Weight (lbs.)     | 75 to 115                                | 105 to 160                               |

#### Rotomixx 12 100RXD 1.00 125RXD 12 7.9 100RXG 12 13 11.00 125RXG 12 1.25 Dimensions are in inches В Φ RXDB RXG Mounting flange (See detail below) Mounting flange (See detail below) C dia. Shaft length C dia. Optional additional Shaft Impeller(s) length RXG Optional additional Impeller(s) 0.44" dia. through (4) places on a 5.11" dia. bolt circle **RXG and RXD**

## Selection & Performance

Selection of the proper Rotomixx model for your application is simplified with our **MixxScale (MS)** sizing criteria. Our **MS** program utilizes bulk fluid velocity and impeller size (foil diameter to tank diameter ratio) to provide the desired level of agitation, suspension of solids, and top-to-bottom flow control. Our high efficiency Jetfoil impellers provide maximum performance using the lowest horsepower consumption and an optimized gearbox size to reduce overall costs.

Our **MS** selections range from 1 through 4 with MS = 1 providing a lower level of agitation with little vortex and longer blend times (10-30 minutes). MS = 4 is characterized by very vigorous agitation with excellent suspension and very rapid blend times of under 10 minutes.

These tables provide the best Rotomixx selection for the designated level of agitation, tank volume and viscosity.

#### MixxScale 1 VOLUME 1 100 250 500 750 1,000 2,000 3,000 5,000 3,000 VISCOSITY 2,250 1,500 GEAR 750 DIRECT MixxScale 2 VOLUME 1 100 250 500 750 1,000 2,000 3,000 5,000 3,000 VISCOSITY 2,250 GEAR 1,500 750 DIRECT MixxScale 3 VOLUME 1 100 250 500 750 1,000 2,000 3,000 5,000 3,000 VISCOSITY 2,250 1,500 GEAR 750 DIRECT MixxScale 4 VOLUME 1 100 250 500 750 1,000 2,000 3,000 5,000 1,500 VISCOSITY 1,125 750 GEAR 375 DIRECT



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R-Cap Process Equipment is an authorized

MOUNTING FLANGE DETAIL